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WHAT IS CLAIMED IS

- A liquid crystal display device including a reflection portion and a transmission portion in one pixel and employing a normally black mode, wherein
- an orientation mode of the liquid crystal is a twist orientation, a polarization plate and one phase difference plate are provided on a viewing surface side, and a polarization plate is provided on a back surface side.
- 2. A liquid crystal display as set forth in claim 1, wherein a ratio dt/dr between a gap dt of said transmission portion and a gap dr of said reflection portion satisfies a relationship of 1.7≤dt/dr≤2.05.
- 3. A liquid crystal display as set forth in
 15 claim 1, wherein the twist angle is 30 degrees to 60 degrees.
 - 4. A liquid crystal display as set forth in claim 2, wherein the twist angle is 30 degrees to 60 degrees.
- 5. A liquid crystal display as set forth in claim 2, wherein the a phase difference value of said phase difference plate on the viewing surface side at a wavelength of 550 nm is 310 nm or more.
- 6. A liquid crystal display as set forth in 25 claim 3, wherein the a phase difference value of said

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phase difference plate on the viewing surface side at a wavelength of 550 nm is 310 nm or more.

- 7. A liquid crystal display as set forth in claim 4, wherein the a phase difference value of said phase difference plate on the viewing surface side at a wavelength of 550 nm is 310 nm or more.
- 8. A liquid crystal display as set forth in claim 1, wherein, in said phase difference plate on the viewing surface side, when a refractive index of an extension direction of the phase difference plate is nx, a refractive index of a perpendicular direction to the extension direction is ny, a refractive index in a normal direction with respect to the phase difference plate surface is nz, and a value represented by the following equation is nz,

Nz = (nx-nz)/(nx-ny)

where, Nz satisfies the relationship of $0 \le Nz \le 0.5$.

9. A liquid crystal display as set forth in

20 claim 2, wherein, in said phase difference plate on the
viewing surface side, when a refractive index of an
extension direction of the phase difference plate is nx,
a refractive index of a perpendicular direction to the
extension direction is ny, a refractive index in a normal

25 direction with respect to the phase difference plate

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surface is nz, and a value represented by the following equation is nz,

Nz = (nx-nz)/(nx-ny)

where, Nz satisfies the relationship of $5 \quad 0 {\leq} \text{Nz} {\leq} 0.5.$

- 10. A liquid crystal display as set forth in claim 4, wherein, in said phase difference plate on the viewing surface side, when a refractive index of an extension direction of the phase difference plate is nx, a refractive index of a perpendicular direction to the extension direction is ny, a refractive index in a normal direction with respect to the phase difference plate surface is nz, and a value represented by the following equation is nz,
- Nz = (nx-nz)/(nx-ny)where, Nz satisfies the relationship of

0≤Nz≤0.5.

- 11. A liquid crystal display as set forth in claim 1, wherein at least one side in the shape of the boundary between said transmission portion and reflection portion is a shape other than a straight line.
- 12. A liquid crystal display as set forth in claim 2, wherein at least one side in the shape of the boundary between said transmission portion and reflection portion is a shape other than a straight line.

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- 13. A liquid crystal display as set forth in claim 4, wherein at least one side in the shape of the boundary between said transmission portion and reflection portion is a shape other than a straight line.
- 14. A liquid crystal display as set forth in claim 8, wherein at least one side in the shape of the boundary between said transmission portion and reflection portion is a shape other than a straight line.
- 15. A liquid crystal display as set forth in

 10 claim 9, wherein at least one side in the shape of the

 boundary between said transmission portion and reflection

 portion is a shape other than a straight line.
- 16. A liquid crystal display as set forth in claim 10, wherein at least one side in the shape of the boundary between said transmission portion and reflection portion is a shape other than a straight line.